

Bachman Machine Company

Tooling Estimating Sheet

Date: _____

BMC Log #: _____	Prepared By: _____
Customer RFQ #: _____	Approved By: _____
Customer: _____	Part Number: _____
Address: _____	Part Number: _____
Attention of: _____	Part Name: _____
	Part Name: _____

TOOL DESCRIPTION: Progressive: <input type="checkbox"/> Transfer: <input type="checkbox"/> Part-Out: <input type="checkbox"/> Pair-Out: <input type="checkbox"/> Labor Rate: \$ -	
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Labor Charges	Hours	Cost	Material Charges
Designing & Layouts:	0	\$ -	Die Sets: \$ -
Direct Labor:	0	\$ -	Tool Steel: \$ -
Development:	0	\$ -	Heat Treating: \$ -
Set up & Tryout:	0	\$ -	Mild Steel (cold rolled Steel): \$ -
Inspection:	0	\$ -	Brake Die Steel: \$ -
Production:	0	\$ -	Punches, Die buttons, Pilots: \$ -
Travel:	0	\$ -	Screws, Dowels, Springs, Etc.: \$ -
Special Tooling:	0	\$ -	Outside Labor: \$ -
Run off:	0	\$ -	Surface Treatment: \$ -
Mill 1:	0	\$ -	Spare Parts \$ -
Misc.:	0	\$ -	Other Items: \$ -
Total	0	\$ -	Total For Material: \$ -

Part Information

EAU: _____

Plating or Heat Treat: _____	Yes:	No:
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Material

Preferred Type: _____

Width: _____

Progression: _____

Approximate Finish Part Weight: _____ Lbs.

Die Statistics

Number Of Stations: _____

Approximate Die Set Size: _____ " x "

Approximate Die Height: _____

Approximate Die Weight: _____ Lbs.

Production Requirements

Approximate Tonnage: _____

Recommended Press : _____

Recommended S.P.M.: _____

15% for Material Burden:	\$ -
Die Protection:	\$ -
Spare Parts:	\$ -
Other:	\$ -
Total Labor & Overhead:	\$ -
Sub Total :	\$ -
0% Rep Fee:	\$ -
Shipping Charge:	\$ -
Final Price: →	\$ -
<input type="checkbox"/> Gages :	⇒ \$ -
Delivery :	→ Wks.

Separate Additional Items:

	\$ -
	\$ -
	\$ -