

BASE LINE SETUP

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|--|--------|------------------|------------------------------|--------|--------------------------|--|
| PART # | | CUSTOMER | | | DATE | |
| MACHINE | | FIXTURE # | | | | |
| INK(s) | | THINNER | HARDENER | RATIO | OTHER | |
| PAD # | | HARDNESS (COLOR) | | | IMPRINT DESCRIPTION | |
| PLATE TYPE | | SIZE | | | CYCLES | |
| PARAMETER/FUNCTION SETTINGS | | | | | | |
| Pnr 1 | Pnr 6 | Fnr 1 | Fnr 6 | Fnr 11 | Fnr 16 | |
| Pnr 2 | Pnr 7 | Fnr 2 | Fnr 7 | Fnr 12 | | |
| Pnr 3 | Pnr 8 | Fnr 3 | Fnr 8 | Fnr 13 | | |
| Pnr 4 | Pnr 9 | Fnr 4 | Fnr 9 | Fnr 14 | | |
| Pnr 5 | Pnr 10 | Fnr 5 | Fnr 10 | Fnr 15 | | |
| DEFINED PROCESS CONTROLS | | | | | | |
| AIR PRESSURE TO MACHINE | | | INK VISCOSITY #1 | | | |
| PAD DOWN STROKE OVER PLATE (Pnr 1) | | | INK VISCOSITY #2 | | | |
| PAD DOWN STROKE OVER PART (Pnr 2) | | | MIN. INK QTY #1 | | | |
| INTER-STATION AIR (ON/OFF) | | | MIN. INK QTY #2 | | | |
| INTER-STATION AIR TEMP. SETTING (0-10) | | | DESTAT AIR (ON/OFF) | | | |
| INTER-STATION AIR FLOW (VALVE OPEN DISTANCE) | | | DRY STATION DURATION (0-999) | | | |
| PAD PICK-UP LOCATION | | LEFT | CENTER | RIGHT | DRY STATION TEMP (0-999) | |
| DOCTOR BLADE/ POT PRESSURE | | #1 | #2 | | | |
| NOTES | | | | | | |
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Changing the flow controls, air pressure, or knee height will change some base line settings.