

BACHMAN MACHINE COMPANY GENERAL INSTRUCTIONS		DATE: 06/04/03	PAGE 1 OF 2
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TITLE: PROCEDURE FOR TRACKING DIE DETAILS			

1.0 PURPOSE

The purpose of this instruction is to describe the methods used to track die details.

2.0 SCOPE

This instruction applies to tracking die details in the tool room.

3.0 RESPONSIBILITY

The Tool Room Manager or designee will be responsible for the adherence to this instruction.

4.0 DEFINITIONS

N/A

5.0 REFERENCE DOCUMENTS

N/A

6.0 PROCEDURE

1. Designer will assign detail numbers to all components required.
2. Tool maker will build all detail components of the die and each detail will be identified thru all operations using detail number.
3. All finished detail parts are assembled to complete the die.
4. Any changes that were required to the detail are made to the final detail drawing.

5. BMC will forward a set of final computer prints to the customer and keep one set on file at BMC.