

Set-up/Pulling Mold (Compression Side) Procedures Check List

Press _____
PMC Mold No.

check when done

Setting the Mold

- ~ 1. Set mold on bottom platen.
- ~ 2. Center mold in platen.
- ~ 3. Install top spacers & insulating plate on top of mold.
- ~ 4. Close clamp and clamp top of mold in.
- ~ 5. Once mold is clamped to top platen, fasten bottom of mold to the top of mold.
- ~ 6. Open clamp and install spacers and insulating plate.
- ~ 7. Close platens up and clamp bottom of mold to the platen.
- ~ 8. Make sure main power is off before step #9.
- ~ 9. Install thermocouples and wire up heaters.

Set-up person signature & date

Pulling the Mold

- ~ 1. Turn off electrical main disconnects.
- ~ 2. Close mold up.
- ~ 3. Un-wire all electrical heaters and thermocouples.
- ~ 4. Fasten bottom of mold to top of mold.
- ~ 5. Un-clamp bottom half of mold.
- ~ 6. Drive lift or fork truck under mold and bring fork up to bottom service of mold.
- ~ 7. Once mold is supported by lift or fork truck, un-clamp top of mold.
- ~ 8. Lower lift and remove mold from machine.

Pull person signature & Date