

## Gage Repeatability and Reproducibility Report (Short Method)

Part # & Name: \_\_\_\_\_ Gage #: \_\_\_\_\_

Characteristic: \_\_\_\_\_ Date: \_\_\_\_\_

Specification: \_\_\_\_\_ Performed By: \_\_\_\_\_

Gage Name: \_\_\_\_\_ Comments: \_\_\_\_\_

PARTS	OPERATOR A	OPERATOR B	RANGE (A-B)
1			
2			
3			
4			
5			
SUM OF RANGES =			

Average Range (R) =  $\bar{R}/5 = \frac{\quad}{5} =$  \_\_\_\_\_

Gage Error (GRR) =  $4.33(\bar{R}) =$  \_\_\_\_\_