

## ENERGY CONTROL PROCEDURE

The following Energy Control Procedure should be used for the equipment listed below.

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 Approvals:                           Date Approved:             

### EQUIPMENT DESCRIPTION

GENERAL DESCRIPTION: Tool pre setter  
 MANUFACTURER:   #2027  
 MODEL:                           SERIAL NUMBER: 72-10-357  
 LOCATION: N.C. By Locker Room

### CONTROLS

The following Controls, including "start/stop" buttons, toggle switches, emergency stop button, shut-off valves, etc. have been identified for this equipment.

Description of Control	Location on Equipment
Key Switch	Back Base of Machine
Plug Connector	Back of Machine

### ENERGY SOURCES/ISOLATION DEVICES

The following Energy Sources and Energy Isolation Devices supporting this equipment have been identified.  
 Energy Types: (CHECK ALL THOSE APPLICABLE)

Electrical	<b>X</b>
Pneumatic	
Hydraulic	
Steam	
Chemical	
Thermal	
"Stored" Energy	
Other	

Sources / Devices	Location	Type of Lock/Tag Needed
Key Switch	Back base of machine	N/A
Plug Connect	Back of Machine	Plug cover lock and tag


**SHUTDOWN PROCEDURES**

The steps listed below must be followed to properly shut down and de-energize this equipment. To verify the effectiveness of each step follow the instructions in the “Verification” column.

**Lock-Out/Tag-Out**

Procedure	Device used	How to verify
Notify “Affected” and “Other” employees of impending equipment shutdown		
Turn key switch to off	N/A	Check for any lights on
Unplug	Plug cover standard lock and tag	Try key switch

**RELEASE AND RESTART PROCEDURES**

The steps listed below must be followed to properly release this equipment from a locked or tagged out condition and restart it.

Procedure	Location
Inspect work area and remove tools and other non-essential items.	
Inspect equipment and components to make sure it is intact and ready to run.	
Notify “affected” and “other” employees in the area of impending restart and make sure they are safely positioned away from the equipment	
Unlock plug into receptacle	Back of machine
Turn key switch to on	Back of machine